

Mitsubishi Chemical America, Inc.

## Product Bulletin

**Description**

Hostaphan® M64K7 polyester film is a dual surface film that has a rough, matte surface on one side with an antistatic coating, and a glossy, smooth surface on the other side with a silicone release coating. It combines differential surface roughness with high strength and durability, good dimensional stability, and excellent chemical resistance.

**Performance**

Hostaphan® M64K7 polyester film is designed for use in industrial PSA lamination applications.

**Benefits**

- Two side differential surface roughness
- Matte surface for roughness and low gloss
- Matte surface with antistatic coating
- Smooth surface for high gloss
- Smooth surface with silicone release coating

**Schematic of Hostaphan® M64K7**

PET Matte Surface with Antistat

PET Smooth Base Film

PET Smooth Surface with Silicone Release

## Typical Properties of Hostaphan® M64K7 Film

The Hostaphan® M64K7 property values below are typical measurements. Further guidance on series selection, functional behavior by end use, film processing, standard roll configuration and gauges is available through a Polyester Film Sales Representative.

Property		Unit of Measure	Typical Value	Test Method
Area Yield	200 gauge (2 mil, 50 um)	in <sup>2</sup> /lb m <sup>2</sup> /kg	9,901 14.1	ASTM D 4321
Tensile Strength	MD	psi kg/cm <sup>2</sup>	30,000 2,100	ASTM D 882
Yield Strength (F5)	MD	psi kg/cm <sup>2</sup>	15,000 1,050	ASTM D 882
Ultimate Elongation	MD	%	115	ASTM D 882
Modulus	MD	psi kg/cm <sup>2</sup>	550,000 38,700	ASTM D 882
Shrinkage	MD TD	%	2.5 0.5	30 min. at 190°C
Density		g/cm <sup>3</sup>	1.395	ASTM D 1505
Total Haze	200 gauge	%	35.0	ASTM D-1003
R <sub>a</sub> Matte*	200 gauge	nm	400 - 500	
R <sub>a</sub> Smooth*	200 gauge	nm	5 - 10	
Silicone Release smooth side		gf/inch	50	Specialty Adhesive @ 400 in/min
Conductivity rough side		uamps@500V	0.7	

\* Values for reference data only. Contact a Polyester Film Sales Representative for additional information.  
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