

Mitsubishi Chemical America, Inc.

Description

Hostaphan® 4507 is an ultra-clear polyester film that is chemically treated to provide enhanced adhesion to solvent-based inks, coatings, and adhesives. It combines high durability and optical clarity with balanced shrink for improved flatness after thermal processing.

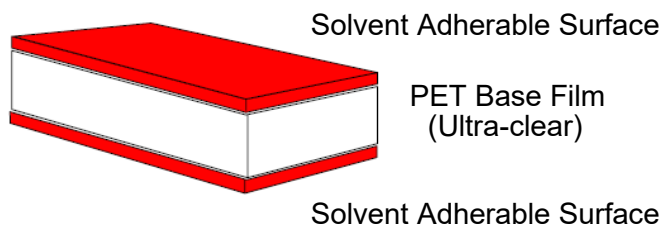
Performance

Hostaphan® 4507 is designed for applications requiring glass-like clarity. The chemical treatment also improves slip for enhanced handling and windability. Hostaphan® 4507 demonstrates excellent adhesion to solvent-based inks, coatings, and adhesives. Hostaphan® 4507 is used in a wide variety of applications such as labels, metallized film, ID cards, holographics, printing plates, and reprographics.

Benefits

- Two-side primed (4507)
- Adhesion promotion for solvent-based systems
- Excellent flatness
- Excellent color and clarity

Schematic of Hostaphan® 4507



Typical Properties of Hostaphan® 4507 Film

The Hostaphan® 4507 property values below are typical measurements. Further guidance on series selection, functional behavior by end use, film processing, standard roll configuration and gauges is available through a Polyester Film Sales Representative. The following values are not binding specifications and may vary.

Property		Unit of Measure	Typical Value	Test Method
Area Yield		in ² •mil/lb m ² •µm/kg	19,800 717	ASTM D 4321
Tensile Strength	MD	psi kg/cm ²	27,000 1,900	ASTM D 882
Yield Strength (F5)	MD	psi kg/cm ²	15,000 1,050	ASTM D 882
Ultimate Elongation	MD	%	150	ASTM D 882
Modulus	MD	psi kg/cm ²	400,000 28,100	ASTM D 882
Coefficient of Friction (A/B)	Kinetic	--	0.45	ASTM D 1894
Shrinkage	MD TD	%	1.0 1.0	30 min. at 150°C
Density		g/cm ³	1.395	ASTM D 1505
Total Haze*		%	142 gauge 0.35 200 " 0.45 300 " 0.50 400 " 0.55 500 " 0.65 700 " 1.0	ASTM D-1003

* Values for reference data only. Contact a Polyester Film Sales Representative for actual gauges available.

Approved MG 5/2016

Mitsubishi Chemical America, Inc. • PO Box 1400 • 2001 Hood Road • Greer, SC 29652 • 864-879-5000 • 864-879-5006 • www.m-petfilm.com

Hostaphan is a registered trademark of Hoechst AG and is licensed to Mitsubishi Chemical America, Inc. The information contained herein is believed to be true and accurate, but all data, recommendations and suggestions are provided without guarantee, since the conditions of use are beyond our control and can affect the performance and properties of our products. The user is solely responsible for confirming that our product is suitable for the intended end use, and for compliance with all legal regulations and patents. Other than compliance with published Mitsubishi Chemical America, Inc. specifications for one year following purchase, if properly handled, and except as required by law, MITSUBISHI CHEMICAL AMERICA, INC. MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, OR ANY WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If a product is found to be non-conforming during the warranty period, user's sole remedy and our sole obligation is, at our option, replacement of the affected product or refund of the purchase price. Except as required by law, we are not liable for any damage, harm or loss resulting from our product, whether direct, indirect, consequential, incidental or special, and irrespective of legal theory asserted, including strict liability, contract, warranty, or negligence.

©2000 – 2014, 2016, 2021 Mitsubishi Chemical America, Inc. All rights reserved.