

Mitsubishi Chemical America, Inc.

Product Bulletin

Description

Hostaphan® 4365N is a very clear polyester film that is slip modified on both sides for improved handleability. It combines high strength and durability, good dimensional stability, and excellent chemical resistance.

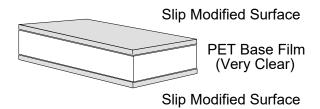
Performance

Hostaphan® 4365N has excellent slip and good dimensional stability over a wide temperature range and handles well. It is an untreated polyester film designated specifically for silicone release coatings for window film applications.

Benefits

- Excellent clarity and color
- Modified surface for improved slip
- Excellent flatness

Schematic of Hostaphan® 4365N



Typical Properties of Hostaphan® 4365N Film

The Hostaphan® 4365N property values below are typical measurements. Further guidance on series selection, functional behavior by end use, film processing, standard roll configuration and gauges is available through a Polyester Film Sales Representative.

Property		Unit of Measure		Typical Value	Test Method
Area Yield		ft²/lb m²/kg	23 μm (92 gauge)	149.5 30.6	ASTM D 4321
Tensile Strength	MD	psi kg/cm²		32,000 2,250	ASTM D 882
Yield Strength (F5)	MD	psi kg/cm²		15,000 1,050	ASTM D 882
Ultimate Elongation	MD	%		110	ASTM D 882
Modulus	MD	psi kg/cm²		500,000 35,200	ASTM D 882
Coefficient of Friction A/B	Static Kinetic			0.40 0.36	ASTM D 1894
Shrinkage	MD TD	%		2.1 0.3	30 min. at 150°C
Density		g/cm ³		1.395	ASTM D 1505
Total Haze*		%	23 µm (92 gauge)	2.0	ASTM D-1003

^{*} Values for reference data only. Contact a Polyester Film Sales Representative for actual gauges available. Approved MG 5/2016

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